	Page: 1
SAFETY DATA SHEET	Revision Date: 09/23/2020
	Print Date: 11/27/2020
	SDS Number: 000000274051
Amersite™ 11-KF CORROSION INHIBITOR ™ Trademark, Solenis or its subsidiaries or affiliates, registered in various countries 880487	Version: 1.0

SECTION 1. IDENTIFICATION

Product identifier

Trade name : Amersite™ 11-KF
CORROSION INHIBITOR
™ Trademark, Solenis or its subsidiaries or affiliates,
registered in various countries

Recommended use of the chemical and restrictions on use

Use of the Substance/Mixture : BOILER WATER TREATMENT

Details of the supplier of the safety data sheet Solenis LLC 500 Hercules Road Wilmington, Delaware 19808 United States of America (USA) RegulatoryRequestsNA@solenis.com	Emergency telephone number 1-844-SOLENIS (844-765-3647) Product Information Contact your local Solenis representative
---	--

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Skin corrosion : Category 1

Serious eye damage : Category 1

GHS label elements

Hazard pictograms :




Signal word : Danger

Hazard statements : H314 Causes severe skin burns and eye damage.

Precautionary statements :

Prevention:
 P264 Wash skin thoroughly after handling.
 P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

		Page: 2
SAFETY DATA SHEET		Revision Date: 09/23/2020
		Print Date: 11/27/2020
		SDS Number: 000000274051
Amersite™ 11-KF CORROSION INHIBITOR ™ Trademark, Solenis or its subsidiaries or affiliates, registered in various countries 880487		Version: 1.0

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
 P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
 P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.
 P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
 P363 Wash contaminated clothing before reuse.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Classification	Concentration (%)
sodium hydroxide	1310-73-2	Met. Corr. 1; H290 Skin Corr. 1; H314 Eye Dam. 1; H318	>= 1.5 - < 5


Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
 Consult a physician.
 Show this safety data sheet to the doctor in attendance.
 Do not leave the victim unattended.

If inhaled : Move to fresh air.
 If breathed in, move person into fresh air.
 Keep patient warm and at rest.
 If unconscious, place in recovery position and seek medical advice.
 If symptoms persist, call a physician.


In case of skin contact : If on skin, rinse well with water.
 Wash contaminated clothing before re-use.

		Page: 3
SAFETY DATA SHEET		Revision Date: 09/23/2020
		Print Date: 11/27/2020
		SDS Number: 000000274051
Amersite™ 11-KF CORROSION INHIBITOR ™ Trademark, Solenis or its subsidiaries or affiliates, registered in various countries 880487		Version: 1.0

- In case of eye contact : In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Protect unharmed eye.
- If swallowed : Get medical attention immediately.
Do NOT induce vomiting.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
- Most important symptoms and effects, both acute and delayed : Signs and symptoms of exposure to this material through breathing, swallowing, and/or passage of the material through the skin may include:
stomach or intestinal upset (nausea, vomiting, diarrhea)
irritation (nose, throat, airways)
Cough
lung edema (fluid buildup in the lung tissue)
Difficulty in breathing
Sulphur dioxide may be released if this material comes into contact with acids, water and/or ice. In contact with moisture, sulfur dioxide forms sulfuric acid which is corrosive to skin and mucous membranes.
Causes serious eye damage.
Causes severe burns.
- Notes to physician : No hazards which require special first aid measures.

SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Water spray
Foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing media : High volume water jet
- Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Hazardous combustion products : sodium monoxide
sodium sulphide residue
sulfur dioxide
toxic fumes
corrosive vapors
Sodium oxides

	Page: 4
SAFETY DATA SHEET	Revision Date: 09/23/2020
	Print Date: 11/27/2020
	SDS Number: 000000274051
Amersite™ 11-KF CORROSION INHIBITOR ™ Trademark, Solenis or its subsidiaries or affiliates, registered in various countries 880487	Version: 1.0

Carbon monoxide
Carbon dioxide (CO₂)
Hydrocarbons


- Specific extinguishing methods : Product is compatible with standard fire-fighting agents.
- Further information : Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed.
Comply with all applicable federal, state, and local regulations.
- Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Do not breathe vapours/dust.
When diluting, always add the product to water. Never add water to the product.
Container hazardous when empty.
Avoid contact with skin and eyes.
Smoking, eating and drinking should be prohibited in the application area.
For personal protection see section 8.
Dispose of rinse water in accordance with local and national regulations.
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Observe label precautions.
Electrical installations / working materials must comply with the technological safety standards.
- Further information on : No decomposition if stored and applied as directed.

 SOLENIS <small>Strong bonds. Trusted solutions.</small>	Page: 5
SAFETY DATA SHEET	Revision Date: 09/23/2020
	Print Date: 11/27/2020
	SDS Number: 000000274051
Amersite™ 11-KF CORROSION INHIBITOR ™ Trademark, Solenis or its subsidiaries or affiliates, registered in various countries 880487	Version: 1.0

storage stability

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
sodium hydroxide	1310-73-2	C	2 mg/m3	ACGIH
		C	2 mg/m3	NIOSH REL
		TWA	2 mg/m3	OSHA Z-1
		C	2 mg/m3	OSHA P0

Engineering measures : Provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below exposure guidelines (if applicable) or below levels that cause known, suspected or apparent adverse effects.

Personal protective equipment

Hand protection

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Safety glasses


Skin and body protection : Wear as appropriate:
 Impervious clothing
 Chemical resistant apron
 Safety shoes
 Choose body protection according to the amount and concentration of the dangerous substance at the work place.
 Discard gloves that show tears, pinholes, or signs of wear.
 Wear resistant gloves (consult your safety equipment supplier).

Hygiene measures : Wash hands before breaks and at the end of workday.
 When using do not eat or drink.
 Ensure that eyewash stations and safety showers are close to the workstation location.
 When using do not smoke.


SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Colour : light green, yellow

	Page: 6
SAFETY DATA SHEET	Revision Date: 09/23/2020
	Print Date: 11/27/2020
	SDS Number: 000000274051
Amersite™ 11-KF CORROSION INHIBITOR ™ Trademark, Solenis or its subsidiaries or affiliates, registered in various countries 880487	Version: 1.0

Odour	: No data available
Odour Threshold	: No data available
pH	: 13.2
Melting point/freezing point	: No data available
Boiling point/boiling range	: 212 °F / 100 °C
Flash point	: No data available
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Self-ignition	: No data available
Upper explosion limit / Upper flammability limit	: No data available
Lower explosion limit / Lower flammability limit	: No data available
Vapour pressure	: No data available
Relative vapour density	: No data available
Relative density	: 1.060 - 1.230 (77 °F / 25 °C)
Density	: No data available
Solubility(ies)	
Water solubility	: No data available
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Decomposition temperature	: No data available
Viscosity	
Viscosity, dynamic	: 8 mPa.s (50 °F / 10 °C)
	6.33 mPa.s (77 °F / 25 °C)
	5.67 mPa.s (86 °F / 30 °C)
Viscosity, kinematic	: No data available
Oxidizing properties	: No data available

		Page: 7
SAFETY DATA SHEET		Revision Date: 09/23/2020
		Print Date: 11/27/2020
		SDS Number: 000000274051
Amersite™ 11-KF CORROSION INHIBITOR ™ Trademark, Solenis or its subsidiaries or affiliates, registered in various countries 880487		Version: 1.0

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: No decomposition if stored and applied as directed.
Chemical stability	: Stable under recommended storage conditions.
Possibility of hazardous reactions	: Product will not undergo hazardous polymerization.
Conditions to avoid	: excessive heat Exposure to sunlight.
Incompatible materials	: Acids halogenated hydrocarbons Metals organic nitro compounds Strong oxidizing agents water
Hazardous decomposition products	: Sodium oxides sodium sulfide residue toxic fumes corrosive vapors Carbon monoxide Carbon dioxide (CO ₂) Hydrocarbons

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified based on available information.

Product:

Acute inhalation toxicity	: Remarks: Excessive heat or contact with acids, water and/or ice, releases sulfur dioxide gas which may be harmful or deadly if inhaled.
---------------------------	---

Components:

sodium hydroxide:


Acute oral toxicity	: LD Lo (Rabbit): 500 mg/kg
---------------------	-----------------------------

Skin corrosion/irritation

Causes severe burns.

Product:

Remarks	: Causes severe skin burns and eye damage.
---------	--

		Page: 8
SAFETY DATA SHEET		Revision Date: 09/23/2020
		Print Date: 11/27/2020
		SDS Number: 000000274051
Amersite™ 11-KF CORROSION INHIBITOR ™ Trademark, Solenis or its subsidiaries or affiliates, registered in various countries 880487		Version: 1.0

The feeling of irritation or pain may be delayed.

Components:

sodium hydroxide:

Result : Causes severe burns.

Serious eye damage/eye irritation

Causes serious eye damage.

Product:

Remarks : May cause irreversible eye damage.
Solutions may be severely irritating or cause burns.

Components:

sodium hydroxide:

Result : Corrosive to eyes

Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity


Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

		Page: 9
SAFETY DATA SHEET		Revision Date: 09/23/2020
		Print Date: 11/27/2020
		SDS Number: 000000274051
Amersite™ 11-KF CORROSION INHIBITOR ™ Trademark, Solenis or its subsidiaries or affiliates, registered in various countries 880487		Version: 1.0

Aspiration toxicity

Not classified based on available information.

Further information

Product:

Remarks : No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Product:

Ecotoxicology Assessment

Acute aquatic toxicity : Not classified based on available information.

Chronic aquatic toxicity : Not classified based on available information.

Components:

sodium hydroxide:

Toxicity to fish : LC 50 (Western mosquitofish (*Gambusia affinis*)): 125 mg/l
 Exposure time: 96 h
 Method: Static
 Remarks: Mortality

Toxicity to daphnia and other aquatic invertebrates : EC 50 (Water flea (*Daphnia magna*)): 34.59 - 47.13 mg/l
 Exposure time: 48 h
 Remarks: Intoxication

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects


Product:

Additional ecological information : No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Do not dispose of waste into sewer.

		Page: 10
SAFETY DATA SHEET		Revision Date: 09/23/2020
		Print Date: 11/27/2020
		SDS Number: 000000274051
Amersite™ 11-KF CORROSION INHIBITOR ™ Trademark, Solenis or its subsidiaries or affiliates, registered in various countries 880487		Version: 1.0

Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.

Dispose of in accordance with all applicable local, state and federal regulations.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Empty containers should be taken to an approved waste handling site for recycling or disposal.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN number : UN 3266
 Proper shipping name : Corrosive liquid, basic, inorganic, n.o.s. (SODIUM HYDROXIDE)
 Class : 8
 Packing group : II
 Packing instruction (cargo aircraft) : 855
 Packing instruction (passenger aircraft) : 851

IMDG-Code

UN number : UN 3266
 Proper shipping name : CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (SODIUM HYDROXIDE)
 Class : 8
 Packing group : II
 EmS Code : F-A, S-B
 Marine pollutant : no


Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

49 CFR

UN number : UN 3266
 Proper shipping name : Corrosive liquid, basic, inorganic, n.o.s. (SODIUM HYDROXIDE)
 Class : 8
 Packing group : II
 ERG Code : 154
 Marine pollutant : no

	Page: 11
SAFETY DATA SHEET	Revision Date: 09/23/2020
	Print Date: 11/27/2020
	SDS Number: 000000274051
Amersite™ 11-KF CORROSION INHIBITOR ™ Trademark, Solenis or its subsidiaries or affiliates, registered in various countries 880487	Version: 1.0

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
sodium hydroxide	1310-73-2	1000	29708

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Skin corrosion or irritation
 Serious eye damage or eye irritation

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

California Prop. 65

Proposition 65 warnings are not required for this product based on the results of a risk assessment.

The components of this product are reported in the following inventories:

TCSI : On the inventory, or in compliance with the inventory

TSCA : All substances listed as active on the TSCA inventory

AICS : On the inventory, or in compliance with the inventory

DSL : All components of this product are on the Canadian DSL

ENCS : Not in compliance with the inventory


KECI : On the inventory, or in compliance with the inventory

PICCS : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

TSCA list

No substances are subject to a Significant New Use Rule.

	Page: 12
SAFETY DATA SHEET	Revision Date: 09/23/2020
	Print Date: 11/27/2020
	SDS Number: 000000274051
Amersite™ 11-KF CORROSION INHIBITOR ™ Trademark, Solenis or its subsidiaries or affiliates, registered in various countries 880487	Version: 1.0

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Further information

Revision Date : 09/23/2020


Full text of H-Statements

H290 : May be corrosive to metals.
H314 : Causes severe skin burns and eye damage.
H318 : Causes serious eye damage.

Full text of other abbreviations

Eye Dam. : Serious eye damage
Met. Corr. : Corrosive to metals
Skin Corr. : Skin corrosion
ACGIH : USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL : USA. NIOSH Recommended Exposure Limits
OSHA P0 : USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / C : Ceiling limit
NIOSH REL / C : Ceiling value not be exceeded at any time.
OSHA P0 / C : Ceiling limit
OSHA Z-1 / TWA : 8-hour time weighted average

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect

		Page: 13
SAFETY DATA SHEET		Revision Date: 09/23/2020
		Print Date: 11/27/2020
		SDS Number: 000000274051
Amersite™ 11-KF CORROSION INHIBITOR ™ Trademark, Solenis or its subsidiaries or affiliates, registered in various countries 880487		Version: 1.0

Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Safety Data Sheet

Key literature references and sources of data

SOLENIS Internal data

SOLENIS internal data including own and sponsored test reports

The UNECE administers regional agreements implementing harmonised classification for labelling (GHS) and transport.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. This SDS has been prepared by the Solenis Environmental Health and Safety Department.

US / EN